

# **Spiritual Water Product Process**

## **Purified Drinking Water**

### **1. Bottled Stage:**

Bottles loaded into conveyor into filling room.

### **2. Rinse Stage:**

All bottles rinse to remove any particles before filling.

### **3. Filling & RO Process**

#### **Step 1. Five Micron Fibre Filter**

#### **Step 2. Activated Charcoal Filter**

This filter removes bad tastes and odors, some micro bacteria, chlorine and some organic and inorganic **contaminants\***.

#### **Step 3. ION Exchange Water Softener**

This step removes minerals like calcium and magnesium, the cause of hard water and conditions the water for the RO process.

#### **Step 4. RO System**

The RO purification process removes **98.7%** of the remaining impurities belonging to the **six contaminant categories\***.

#### **Step 5. Ozonation**

Ozonation keeps the purified water at a "zero" bacteria level while in storage waiting to be bottled. Hours after processing, the ozone simply breaks down into oxygen.

### **4. Closure:**

Cap Process - Application

### **5. Coded:**

All bottles coded with unique LOT# that identifies yy,dd,mm shift and QA data.  
(outside fill room)

**6. Labeled:**

Label application

**7. Package:**

Product pack in 24 units per tray.

**8. Film Shrink Wrap:**

All 24pk bundle and shrink wrap film .0020

**9. Palletize:**

All pallets palletize 14x6 (72 cases) per pallet.

**10. Quality Assurance:**

24 hrs hold for QA produce approval.

**11. Product Release:**

Product release for shipment.